

# FICHA TÉCNICA DE PRODUTO

# PRODUCT DATASHEET

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Data sheet DS/9408-EN Rev. N

# 9408 Series

# Dissolved oxygen systems

Dissolved oxygen systems designed for reliable operation with minimal operating costs

Measurement made easy



# Reduced sensor fouling design

- minimizes operational costs

# Low maintenance, long-life sensor

- easy to maintain

# Complete systems and kit versions available

- satisfies a wide range of applications

# On-line water wash option

extends duration between maintenance reducing operational costs

# Stainless steel mounting brackets

- eliminates corrosion problems

#### General

Reliable monitoring of dissolved oxygen levels in sewage treatment works is often hampered by fouling of the sensor with rags, or other large solids, present in the sample under test. These materials tend to become attached to the sensor and sensor holder giving rise to incorrect readings.

This problem is avoided by using the Model 9408 Floating Ball Dissolved Oxygen System, which comprises a flat-ended sensor mounted into a relatively large diameter spherical flotation collar. This form of construction presents to the sample a surface on which it is difficult for rags and other large solids to lodge. For more demanding applications, on-line cleaning is available using the water wash option.

The Floating Ball has been designed to operate in conjunction with the ABB Models 4640 and 4645 Dissolved Oxygen Transmitters and provides an easy-to-use, low-maintenance system for dissolved oxygen measurement.

# 9408-700 Floating Ball System

The system utilizes a sensor assembly which includes an 8012-170 sensor capsule. This assembly is mounted into a support tube which also houses a temperature sensor for automatic temperature compensation. The support tube, in turn, fits onto a 3 m (9.75 ft) long pivoted boom via which the system is attached to the guard rail around the aeration tank.

The support bracket is manufactured from stainless steel to ensure maximum life.

The spherical flotation collar is secured around the support tube to provide buoyancy, allowing the sensor to be maintained a few centimetres below the surface of the sample.

## 9408-750 and 9408-760 Floating Ball Systems

The floating ball system is supplied in kit form, without the support arm, to reduce carriage costs and minimize handling difficulties when onward transportation to site is involved. A tube of solvent cement is provided with the kit to complete the simple construction of the system.

Kits are available in both metric and imperial sizes to suit local requirements and can be supplied with the Swivel-bracket option.

# 9408-710, -720 and -730 Dip Systems

The 9408 Dip Systems are of rugged construction and are intended for use in aeration tanks and open channels. Incorporated within the system is a 3-wire Pt100 temperature probe together with an oxygen sensor body. The system is supplied fully assembled and requires only the 8012-170 oxygen capsule to be fitted to make the system operational.

The system has been designed with ease of maintenance being a major consideration. Periodic replacement of the disposable oxygen capsule being the only routine maintenance apart from calibration checks.

The systems are provided with wall-mounting brackets.

# 9408-600 Submersible System

To enable monitoring where there is a high rise and fall of the sample, e.g. 3 m (9.75 ft) and greater, or where access is difficult, a submersible version 9408-600 is available. It is supplied with 10 m (32.5 ft) of cable as standard.

Provision is made for a support chain to be attached to determine the level of immersion and to protect the signal cable from excessive strain.



Submersible Probe

# **Swivel Bracket Option**

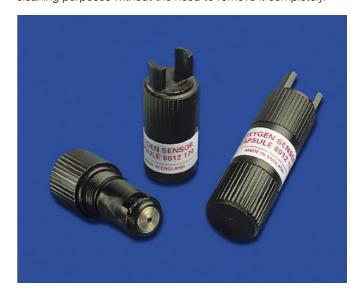
To make routine maintenance even easier and more convenient, there is an option to order the floating ball system with a swivel bracket. This enables the system to be rotated horizontally for cleaning purposes without the need to remove it completely.



Bracket assembly including optional Swivel Kit

## The Sensor Model 8012/170

To make routine maintenance even easier and more convenient, there is an option to order the floating ball system with a swivel bracket. This enables the system to be rotated horizontally for cleaning purposes without the need to remove it completely.



Model 8012/1170 Oxygen Sensors

# Calibration

All that is essential to calibrate the system is a full-scale calibration, carried out in air or in air-saturated water. Zero calibration of the sensor is not essential but can be carried out in a 5 % solution of sodium sulphite.

### Maintenance

Maintenance is limited to periodic cleaning and calibration, no refurbishment of the sensor being necessary. A replacement sensor capsule can be easily fitted when required. Sensor life varies depending upon the application but is typically 9 to 12 months.

# Water Wash

On applications where maintenance demands are high, or where performance is critical, ABB offer on-line water wash feature. Field trials have demonstrated extended life and significantly reduced maintenance levels.

# **Specification**

# Floating Ball System

### Sensor type

8012-170 sensor capsule

#### Response

Typically 20 s for 90 % of a step-change of oxygen concentration at 20 °C (68 °F)

#### Temperature compensation

Automatic correction by means of an integral Pt100 resistance thermometer

#### Operating temperature

0 to 40 °C (32 to 104 °C)

#### Operating pressure

Atmosphere

#### Minimum liquid velocity

30 cm/s (11.8 in/s)

#### Accuracy

 $\pm 0.2$  mg/l or  $\pm 2$  % saturation within  $\pm 10$  °C (50 °F) of the calibration temperature in the range 0 to 35 °C (32 to 95 °F)

#### Materials of construction

Support arm (for 9408-750 kit)

ABS plastic o.d. 50 mm Wall thickness 3.3 mm (0.13 in)

Pressure rating 10 bar

Support arm (for 9408-760 kit)

ABS plastic OD 48.3 mm (1.9 in). Wall thickness 4.5 mm (0.18 in)

Pressure rating 10 bar

Flotation collar - polypropylene

Mounting bracket - stainless steel

### Mounting

Pipe-mounting (50 mm [1.97 in] OD)

# Connection cable

10 m (32.5 ft) fitted as standard

Part no. 0233-828. Maximum distance 100 m (325 ft) via junction box (customer supply)

## Standard bracket assembly

Part no. 9408-115 (for use with 9408-750 and 9408-752)

Part no. 9408-116 (for use with 9408-760 and 9408-762)

# Swivel assembly kit

Part no. 9408-135 (for use with 9408-750 and 9408-752) Part no. 9408-136 (for use with 9408-760 and 9408-762)

# **Ordering Information**

9408-700 Floating Ball system complete with support arm, mounting brackets and all other accessories

or

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9408-750 Floating Ball kit (metric) comprising a complete 9408-700

system without the 3 m support arm (which is available

from local stockists)

Included within the kit is a tube of suitable solvent cement

which is used to secure the 3 m support arm

or

9408-752 As 9408-750 above but without water-wash

or

9408-760 Floating Ball kit (imperial) comprising a complete 9408-700

system without the 10ft support arm (which is available

from local stockists)

Included within the kit is a tube of suitable solvent cement

which is used to secure the 10ft support arm

9408-762 As 9408-760 above but without water-wash

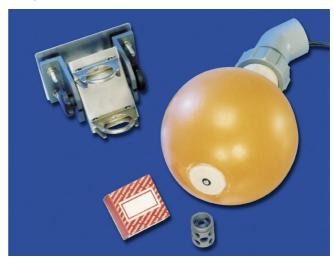
## **Connection Cable**

10 m (32.5 ft) fitted as standard

Part no. 0233-828. Maximum distance 100 m (325 ft) via junction box (customer supply)

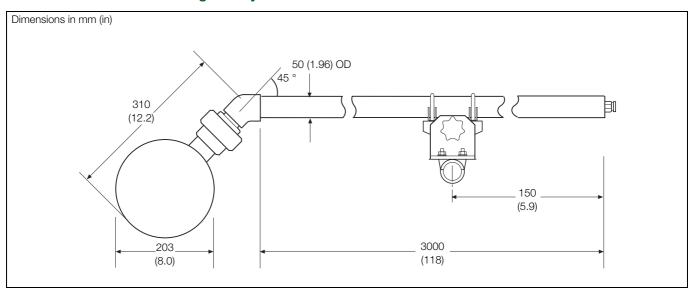
#### Instruments

All 9408 systems are compatible with the 4640 and 4645 dissolved oxygen transmitters (see Data sheet SS/4640)



9408 Floating Ball Kit - Swivel-bracket Not Included

# Overall Dimensions - Floating Ball System



# **Specification**

# Dip and Submersible Systems

### Sensor type

8012-170 sensor capsule

#### Response

Typically 20 s for 90 % of a step-change of oxygen concentration

at 20 °C (68 °F)

#### Temperature compensation

Automatic correction by means of an integral Pt100 resistance

thermometer

#### Operating temperature

0 to 40 °C (32 to 104 °F)

#### Operating pressure

Atmospheric

#### Minimum liquid velocity

30 cm/s (11.8 in/s)

#### Accuracy

 $\pm 0.2$  mg/l or  $\pm 2$  % saturation within  $\pm 10$  °C (50 °F) of the calibration temperature in the range 0 to 35 °C (32 to 95 °F)

#### Materials of construction

Polypropylene

#### Mounting

Wall-mounting bracket

#### Connection cable

10 m (32.5 ft) fitted as standard

Maximum distance 100 m (325 ft) via junction box

(customer supply)

# **Ordering Information**

## Dip Systems

9408-710	1 m (3.25 ft) system complete
9408-720	2 m (6.50 ft) system complete
9408-730	3 m (9.75 ft) system complete
Cable	10 m (32.5 ft) fitted as standard

Part no. 0233-828. Maximum distance 100 m (325 ft) via junction box (customer supply)

#### Dip Systems with Water-wash

9408-712	1 m (3.25 ft) system complete with Water-wash
9408-722	2 m (6.50 ft) system complete with Water-wash
9408-732	3 m (9.75 ft) system complete with Water-wash

Cable 10 m (32.5 ft) fitted as standard

Part no. 0233-828. Maximum distance 100 m (325 ft) via junction box (customer supply)

#### Dip System Kits

9408-770	Dip kit metric version non-Water-wash
9408-771	Dip kit imperial version non-Water-wash
9408-772	Dip kit metric version complete with Water-wash
9408-773	Dip kit imperial version complete with Water-wash

#### Submersible

9408-600 Submersible system complete with 10 m (32.5 ft) of

connection cable

Part no. 0233-828. Maximum distance 100 m (325  $\,$ 

ft) via junction box (customer supply)

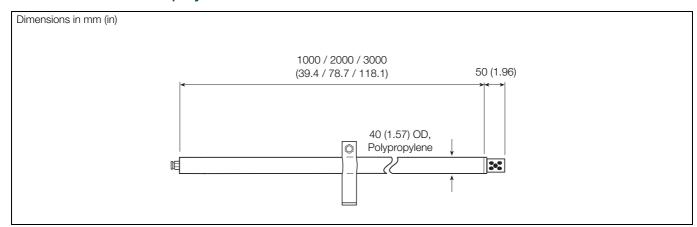
#### Submersible with Water-wash

9408-602 Submersible system complete with 10 m (32.5 ft) of

connection cable

Part no. 0233-828. Maximum distance 100 m (325 ft) via junction box (customer supply)

# Overall Dimensions - Dip System





# Our offering:

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